⊞ left: pan, scroll: zoom, right: rotate, c: connections

image (.png)   Roland mill (.rml)   PCB traces (1/64)

input
file: fts_mini_traces.png
dpi: 999.998
size:
1895 x 665 px
48.133 x 16.891 mm
1.895 x 0.665 in
invert image

output
machine SRM-20 ▾
speed (mm/s): 4
x0 (mm): 0
y0 (mm): 0
z0 (mm): 0
move to xyz0
zjog (mm): 2
move to xy0 zjog
xhome (mm):
yhome (mm):
zhome (mm):
move to xyzhome and stop

process
calculate save send
send command:

server:
127.0.0.1:12345
direction:
  conventional ○ climb ◉
cut depth (mm):
0.11
tool diameter (mm):
0.35
number of offsets (-1 to fill):
-1
offset overlap (%):
50
path error (pixels):
1.1
image threshold (0-1):
.5
sort path: ☑
sort merge diameter multiple:
1.5
sort order weight:
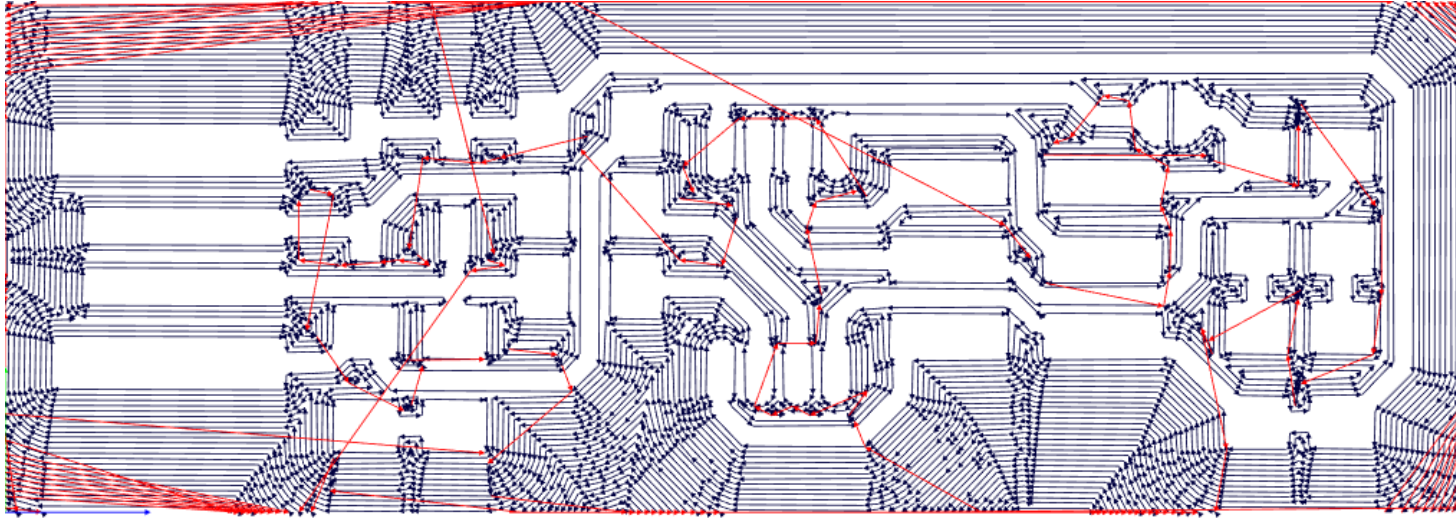 < 0: boundaries last
  = 0: min distance

> 0: boundaries first
-1
sort sequence weight:
< 0: exterior last
= 0: min distance
> 0: exterior first
-1